

Auger & Conveyor Safety in Grain & Dairy Operations

Key Safety Points:

- Keep Guards in Place: Never remove or bypass safety guards or shields. These are there to prevent access to moving parts.
- Lockout/Tagout Procedures: Before performing maintenance or cleaning, ensure the auger or conveyor is turned off and locked out to prevent accidental startup.
- Proper Loading: Avoid overloading the auger or conveyor. Follow the manufacturer's guidelines on load limits and loading speed.
- Stay Clear of Moving Parts: Always keep hands, feet, and clothing away from moving parts. Use tools to move materials, never your hands.
- Regular Inspections: Check for wear and tear, such as damaged belts or rust. Maintain the machine by tightening bolts and lubricating parts to avoid malfunction.
- Emergency Shutoff: Know the location of the emergency stop button and ensure it's functional.